



**D2933-1 LH SADDLE (SHOWN)**  
D2933-2 RH SADDLE (OPPOSITE)

1) MATERIAL: ALUMINUM 7075-T7351 (QQ-A-250/12)  
(MAKE FROM D6101-001 SADDLE BILLET, 7075)

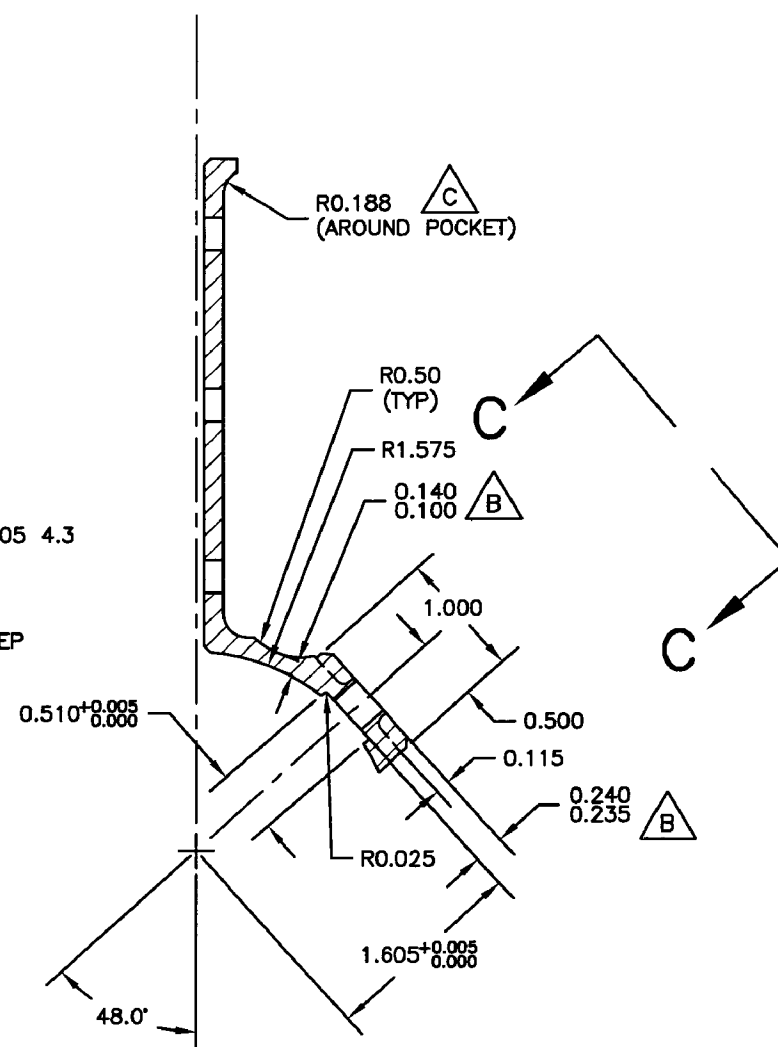
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3

3) BREAK ALL SHARP EDGES 0.010 TO 0.020

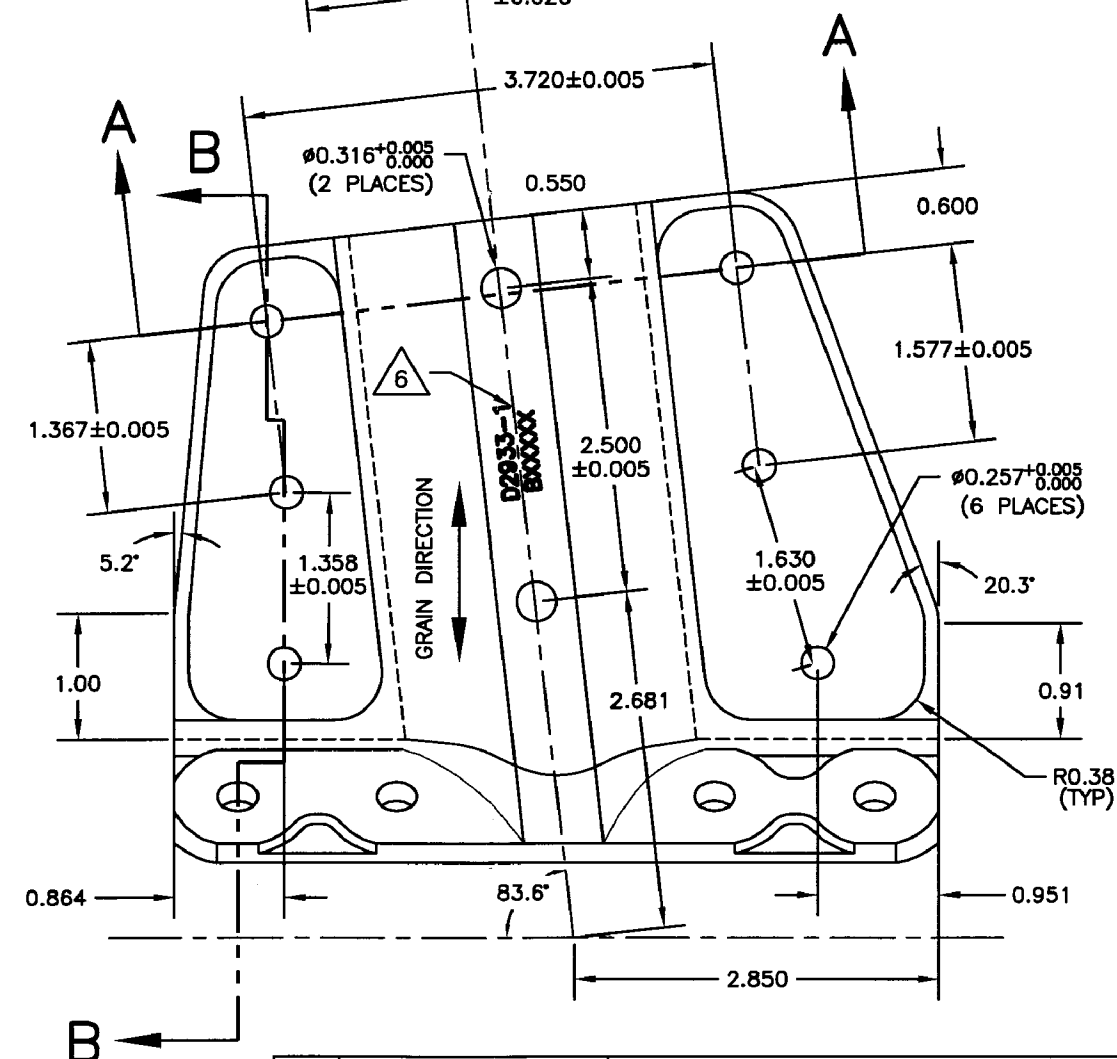
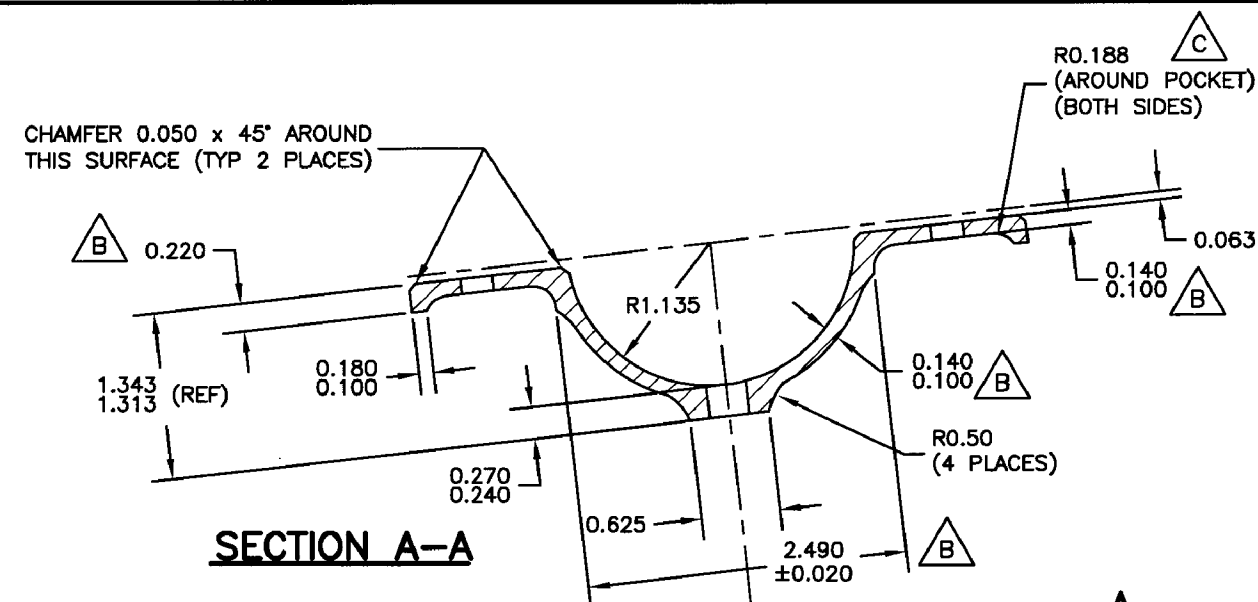
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.



5) ALL DIMENSIONS ARE IN INCHES

6) ENGRAVE PART AND BATCH NUMBER IN THIS AREA 0.010 TO 0.015 DEEP



SECTION B-B



C	06.11.09	R0.188 WAS R0.30 TO R0.25	
B	00.05.29	CHANGED GEOMETRY AND MATERIAL	
A	99.10.29	NEW ISSUE	
DESIGN	DRAWN BY	 <b>DART AEROSPACE USA, INC.</b> BELLEVUE, WA	
CHECKED	APPROVED	DRAWING NO.	REV. C
PH		D2933	SHEET 1 OF 1
DATE	TITLE		SCALE
06.11.09	SADDLE INSIDE		2:3

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BELLEVUE, WA

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D2933 SHEET 1 OF 1

TITLE	SCALE
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SADDLE INSIDE 2:3

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